Technical Datasheet AWS 152 Rev.2



TITANIUM Gr. 2

Key Features

Good strength to weight ratio, maintained at high temperatures

One of the softer and more ductile grades of pure Titanium

Corrosion resistant in oxidizing and in mildly reducing environments

Good formability

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



0.025mm to 21mm (.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



00 Lbs)



Delivery:

within 3 weeks

Technical support

TITANIUM Gr. 2 available in:-

Round wire

Packaging

CoilsSpools

Manufacturing quality, delivering reliability | alloywire.com

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TITANIUM Gr. 2



Chemical Composition			Specifications	Key Features	Typical Applications	
Element	Min %	Max %	ASTM B348	Good strength to weight ratio, maintained at	Aerospace	
Ν	-	0.03	ASTM F67	high temperatures	chemicar rocessing	
C	-	0.08		One of the softer and more ductile grades of pure Titanium		
Н	-	0.015	Designations	Corrosion resistant in oxidizing and in mildly		
Fe	-	0.25	W.Nr. 3.7035 UNS R50400 AWS 152	reducing environments		
0	-	0.25		Good formability		
Residuals	-	0.40	1000 102			
Ti	BAL					

Density	4.51 g/cm3	0.163 lb/in3	
Melting Point	1670 ℃	3040 °F	
Coefficient of Expansion	8.6 μm/m °C (20 - 100 °C)	4.8 x 10-6 in/in °F (70 - 212 °F)	
Modulus of Rigidity	40 – 45 kN/mm²	5800 – 6530 ksi	
Modulus of Elasticity	105 – 120 kN/mm²	15230 – 17400 ksi	

Heat Treatment of Finished Parts							
Condition on supplied by Allow Wine	Туре	Temperature			Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed	Stress Relieve	540	1000	0.5 - 2	Air		
Spring Temper	Stress Relieve	250	480	0.5	Air		

Properties							
Condition	Approx. tensile stren	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	450 - 650	65 - 94	-200 to +400	-330 to +750			
Spring Temper	650 - 950	94 - 138	-200 to +400	-330 to +750			

The above tensile strength ranges are typical. If you require different please ask.



